

Plaslube® ABS LE WT

Techmer Polymer Modifiers - *Acrylonitrile Butadiene Styrene*

General Information

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Low Extractables • Medium Impact Resistance
Appearance	• Colors Available • White
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.06		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	4.5	g/10 min	ASTM D1238
Molding Shrinkage - Flow	5.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	6900	psi	ASTM D638
Tensile Elongation (Break)	3.5	%	ASTM D638
Flexural Modulus	390000	psi	ASTM D790
Flexural Strength	10800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°F, 0.125 in	0.90	ft·lb/in	
32°F, 0.125 in	1.9	ft·lb/in	
73°F, 0.125 in	4.1	ft·lb/in	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	112		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	202	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	188	°F	ASTM D648

Notes

¹ Typical properties: these are not to be construed as specifications.

